

## Lebensmittelrechtliche Konformitätserklärung

**Für unseren Artikel:**

**Hot Drink Cup 16oz.(0,4l) weiß**

**mit der folgenden Artikel-Nummer:**

**48041**

Hiermit bestätigen wir auf der Grundlage der uns vorliegenden Lebensmittelunbedenklichkeitserklärung des Produzenten, dass die von uns oben genannten Artikel für den Kontakt mit Lebensmitteln geeignet sind und den dafür vorgesehenen Gesetzen sowie Richtlinien entsprechen.

Zum eigenen Schutz unserer Lieferquellen sind Vorlieferant und Untersuchungslabor sowie dritte beteiligte Personen unkenntlich gemacht. Die uns vorliegende Originalerklärung kann den zuständigen Behörden auf Verlangen zur Verfügung gestellt werden.

Lebensmittelunbedenklichkeitserklärung des Lieferanten:

\*\*\*ANFANG LEBENSMITTELUNBEDENKLICHKEITSERKLÄRUNG DES LIEFERANTEN\*\*\*

### Declaration OF Compliance

- Hereby we confirm that our products:

Paper Cups made from paper with PE coating

Complies with the legal regulations laid down in German Commodity Ordinance

(or the respective stipulations laid down in the European Regulations on Plastic

materials) as well as Regulation(EC)No.1935/2004, 10/2011 and 2023/2006, all

in their relevant versions.

When used as specified, the overall migrations as well as the specific migration do not exceed the legal limits. The test was performed according to the Directive EU regulation 10/2011.

The materials and raw materials used comply with the German Commodity Ordinance or the respective stipulations laid down in the European Regulation (EC) No. 1935/2004,

Specification of the intended use or limitations:

- Type(s) of food intended to come into contact with the material:

Coffee, Water, Juice, Tea, Milk

- Duration and temperature of treatment and storage while in contact with the food: 10 days at 70°C, tested.

- Ratio of the area of the food contact material to the volume used to determine the compliance of the plastic food contact material or article 6 dm<sup>2</sup>

Because a functional barrier made from plastic is used in the above mentioned product.

Traceability of the product is ensured according to Regulation (EC) No. 1935/2004. via the number of the roll in conjunction with the date of production.

Dual use additives in plastic layer

The substance used in the coating plastic does not contain any dual use additives.

This declaration is valid for the product delivered by us as specified above. The selection of test conditions to be used for various food products. According to that the under consideration of the food contact conditions stated. The product complies with the stipulations of these Directives regarding the packaging of food products to be packed. The user shall verify himself that the product is suitable for the intended food to be packed beyond the stipulations of the Directives. In particular it is emphasized that in case of printed material. No contact is allowed between the printing ink and the food production.

On behalf of



(signature and stamp)

2023/6/9

---



The following sample(s) was/were submitted and identified on behalf of the clients as : paper cups

**Job No. :** SP20-015236 - SH  
  
**Date of Sample Received :** 27 May 2020  
**Testing Period :** 27 May 2020 - 15 Jun 2020  
**Test Requested :** Selected test(s) as requested by client.  
**Test Method :** Please refer to next page(s).  
**Test Results :** Please refer to next page(s).  
  
**Result Summary :**

Test Requested	Conclusion
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Overall migration	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Sensorial examination odour and taste test	PASS
Specific migration of phthalate	See Results
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Specific migration of heavy metal	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Extractable heavy metals	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Extractable primary aromatic amine	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Polycyclic Aromatic Hydrocarbons (PAHs)	PASS



Test Results :

Test Part Description :

Specimen No.	Sample ID	Description	Material (claimed by the client)
SN1	SHA20-090249.001	Transparent PE film (inside)	PE
SN2	SHA20-090249.002	White paper	PAPER
SN3	SHA20-090249.003	White paper with transparent PE film	PAPER+PE

Remarks :

- (1) mg/dm<sup>2</sup> = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected ( < MDL)

**German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Overall migration**

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;  
EN1186-9:2002 aqueous food simulants by article filling method;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 001 Overall migration</u>	<u>Conclusion</u>
3% Acetic acid (W/V) aqueous solution	2.0hr(s)	70°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS
50% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm<sup>2</sup> or 12 mg/kg.
- (2) Test condition & simulant were specified by client.
- (3) Report the first migration result.

**German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Sensorial examination odour and taste test**

Nette GmbH  
Elliehäuser Weg 7-11, 37079 Göttingen  
Telefon: +49 551 69 47-0  
Telefax: +49 551 69 47-27  
E-Mail: info@nette-deutschland.de

Niederlassung Leipzig  
Oststraße 5, 06231 Bad Dürrenberg OT Nempitz  
Telefon: +49 3462 542 65-0  
Telefax: +49 3462 542 65-11  
E-Mail: leipzig@nette-deutschland.de

Geschäftsführer: Dipl.-Kfm. Michael Nette  
Steuer-Nr.: 20/210/22840  
Amtsgericht Göttingen HRB 1028  
USt-Id-Nr.: DE249606280  
ZSVG-Nr.: DE 5544 530 633 838

Wir sind  
FSC®-zertifiziert.  
TUEV-COC-001347  
FSC® C144366  
Nur die als solche  
gekennzeichneten Artikel  
sind FSC®-zertifiziert.



Test Method : With reference to DIN 10955:2004  
Test media: Distilled water  
No. of panelist: 6 .

<u>Test Item(s)</u>	<u>Limit</u>	<u>001</u>
Test time (hr(s))	-	0.5
Temperature(°C)	-	70
Sensorial examination odour (Point scale)	2.5	0
Sensorial examination taste (Point scale)	2.5	0
<b>Conclusion</b>		<b>PASS</b>

Notes :

Scale evaluation:  
0 – no perceptible difference  
1 – just perceptible difference  
2 – slight difference  
3 – marked difference  
4 – strong difference

### Specific migration of phthalate

Test Method : With reference to EN13130-1:2004, analysis was performed by GC-MS.

#### Sample 001

Simulant Used : 95% Ethanol  
Test Condition : 60 °C 0.5 hr(s)

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times		-	-	First
Area/volume		dm <sup>2</sup> /kg	-	6.0
Dibutyl Phthalate(DBP)	84-74-2	mg/kg	0.05	ND
Benzylbutyl Phthalate(BBP)	85-68-7	mg/kg	0.05	ND
Bis(2-ethylhexyl) Phthalate(DEHP)	117-81-7	mg/kg	0.05	ND
Diisononyl phthalate + Diisodecyl phthalate (DINP + DIDP)	-	mg/kg	0.2	ND
Diallyl Phthalate (DAP)	131-17-9	mg/kg	0.01	ND

Notes :

Test condition & simulant were specified by client

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Specific migration of heavy metal

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.

### Sample 001

Simulant Used : 3% Acetic acid (W/V) aqueous solution

Test Condition : 70 °C 0.5 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	First
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
<b>Conclusion</b>				<b>PASS</b>

Notes :

(1) Test condition & simulant were specified by client.

### German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Extractable heavy metals

Test Method : With reference to EN 647:1993 (hot water extraction), analysis was performed by UV-Vis and ICP-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Extractable lead	10	µg/L	5	ND
Extractable cadmium	5	µg/L	2	ND
Extractable Aluminum	1000	µg/L	100	202.00
Extractable chromium (III)	0.004	mg/dm <sup>2</sup>	0.004	ND
Extractable chromium (VI)	★	mg/dm <sup>2</sup>	0.004	ND
<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
<b>Conclusion</b>				<b>PASS</b>

Notes :

(1) ★= Absent

(2) Permissible Limit is according to BfR Recommendation XXXVI.

### German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Extractable primary aromatic amine

Nette GmbH  
Elliehäuser Weg 7-11, 37079 Göttingen  
Telefon: +49 551 69 47-0  
Telefax: +49 551 69 47-27  
E-Mail: info@nette-deutschland.de

Niederlassung Leipzig  
Oststraße 5, 06231 Bad Dürrenberg OT Nempitz  
Telefon: +49 3462 542 65-0  
Telefax: +49 3462 542 65-11  
E-Mail: leipzig@nette-deutschland.de

Geschäftsführer: Dipl.-Kfm. Michael Nette  
Steuer-Nr.: 20/210/22840  
Amtsgericht Göttingen HRB 1028  
USt-Id-Nr.: DE249606280  
ZSVG-Nr.: DE 5544 530 633 838

Wir sind  
FSC®-zertifiziert.  
TUEV-COC-001347  
FSC® C144366  
Nur die als solche  
gekennzeichneten Artikel  
sind FSC®-zertifiziert.



Test Method : With reference to EN 647:1993 (hot water extraction) and BfR Recommendation XXI, analysis was performed by UV-Vis.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Extractable primary aromatic amine	0.002	mg/kg	0.002	ND
<b>Conclusion</b>				<b>PASS</b>

Notes :

(1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Polycyclic Aromatic Hydrocarbons (PAHs)

Test Method : With reference to AfPS GS 2014:01 PAK, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>003</u>
Sum of 18 PAHs	1	mg/kg	-	ND
Sum of Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	1	mg/kg	-	ND
Naphthalene(NAP)	1	mg/kg	0.1	ND
Acenaphthylene(ANY)	-	mg/kg	0.1	ND
Acenaphthene(ANA)	-	mg/kg	0.1	ND
Fluorene(FLU)	-	mg/kg	0.1	ND
Phenanthrene(PHE)	-	mg/kg	0.1	ND
Anthracene(ANT)	-	mg/kg	0.1	ND
Fluoranthene(FLT)	-	mg/kg	0.1	ND
Pyrene(PYR)	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	0.2	mg/kg	0.1	ND

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>003</u>
Chrysene(CHR)	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF) and Benzo(j)fluoranthene(BjF)	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	0.2	mg/kg	0.1	ND
<b>Conclusion</b>				<b>PASS</b>

Sample photo:



Nette GmbH  
Elliehäuser Weg 7-11, 37079 Göttingen  
Telefon: +49 551 69 47-0  
Telefax: +49 551 69 47-27  
E-Mail: [info@nette-deutschland.de](mailto:info@nette-deutschland.de)

Niederlassung Leipzig  
Oststraße 5, 06231 Bad Dürrenberg OT Nempitz  
Telefon: +49 3462 542 65-0  
Telefax: +49 3462 542 65-11  
E-Mail: [leipzig@nette-deutschland.de](mailto:leipzig@nette-deutschland.de)

Geschäftsführer: Dipl.-Kfm. Michael Nette  
Steuer-Nr.: 20/210/22840  
Amtsgericht Göttingen HRB 1028  
USt-Id-Nr.: DE 249 606 280  
ZSVG-Nr.: DE 5544 530 633 838

Wir sind  
FSC®-zertifiziert.  
TUEV-COC-001347  
FSC® C144366  
Nur die als solche  
gekennzeichneten Artikel  
sind FSC®-zertifiziert.





■ authenticate the photo on original report only

\*\*\* End of Report \*\*\*

\*\*\*ENDE LEBENSMITTELUNBEDENKLICHKEITSERKLÄRUNG DES LIEFERANTEN\*\*\*

Unsere Bestätigung setzt voraus, dass der Packstoff sachgemäß weiterverarbeitet wird. Die spezielle Eignung dieses Packstoffes kann nur vom sachkundigen Füllguterzeuger oder Abpacker beurteilt werden.

Diese Konformitätserklärung ersetzt zuvor ausgestellte Konformitätserklärungen und besitzt eine allgemeine Gültigkeit ab Ausstellungsdatum bzw. bis zur Änderung der Gesetzeslage.

Göttingen, den 09.06.2023

**Nette GmbH**  
Göttingen  
*M. Nette*

Nette GmbH  
Elliehäuser Weg 7-11, 37079 Göttingen  
Telefon: +49 551 69 47-0  
Telefax: +49 551 69 47-27  
E-Mail: [info@nette-deutschland.de](mailto:info@nette-deutschland.de)

Niederlassung Leipzig  
Oststraße 5, 06231 Bad Dürrenberg OT Nempitz  
Telefon: +49 3462 542 65-0  
Telefax: +49 3462 542 65-11  
E-Mail: [leipzig@nette-deutschland.de](mailto:leipzig@nette-deutschland.de)

Geschäftsführer: Dipl.-Kfm. Michael Nette  
Steuer-Nr.: 20/210/22840  
Amtsgericht Göttingen HRB 1028  
UST-Id-Nr.: DE 249 606 280  
ZSVG-Nr.: DE 5544 530 633 838

Wir sind  
FSC®-zertifiziert.  
TUEV-COC-001347  
FSC® C144366  
Nur die als solche  
gekennzeichneten Artikel  
sind FSC®-zertifiziert.

